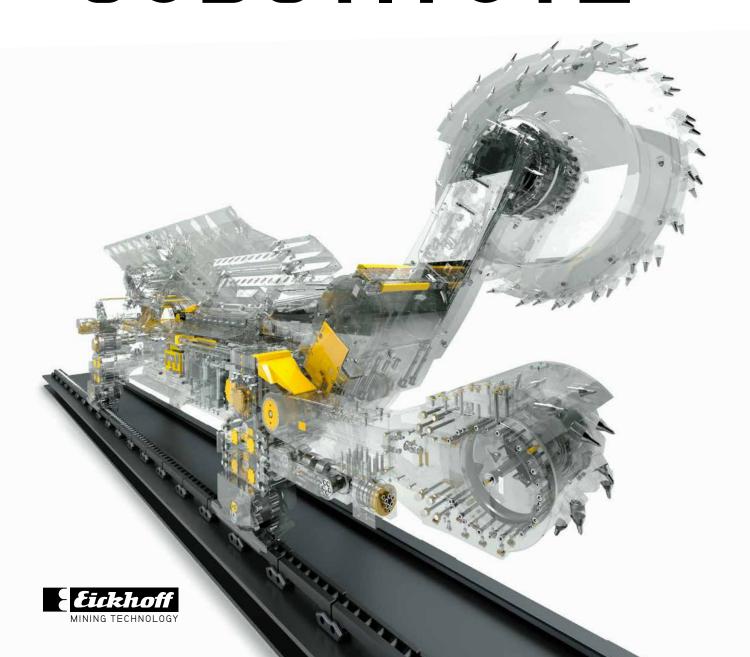
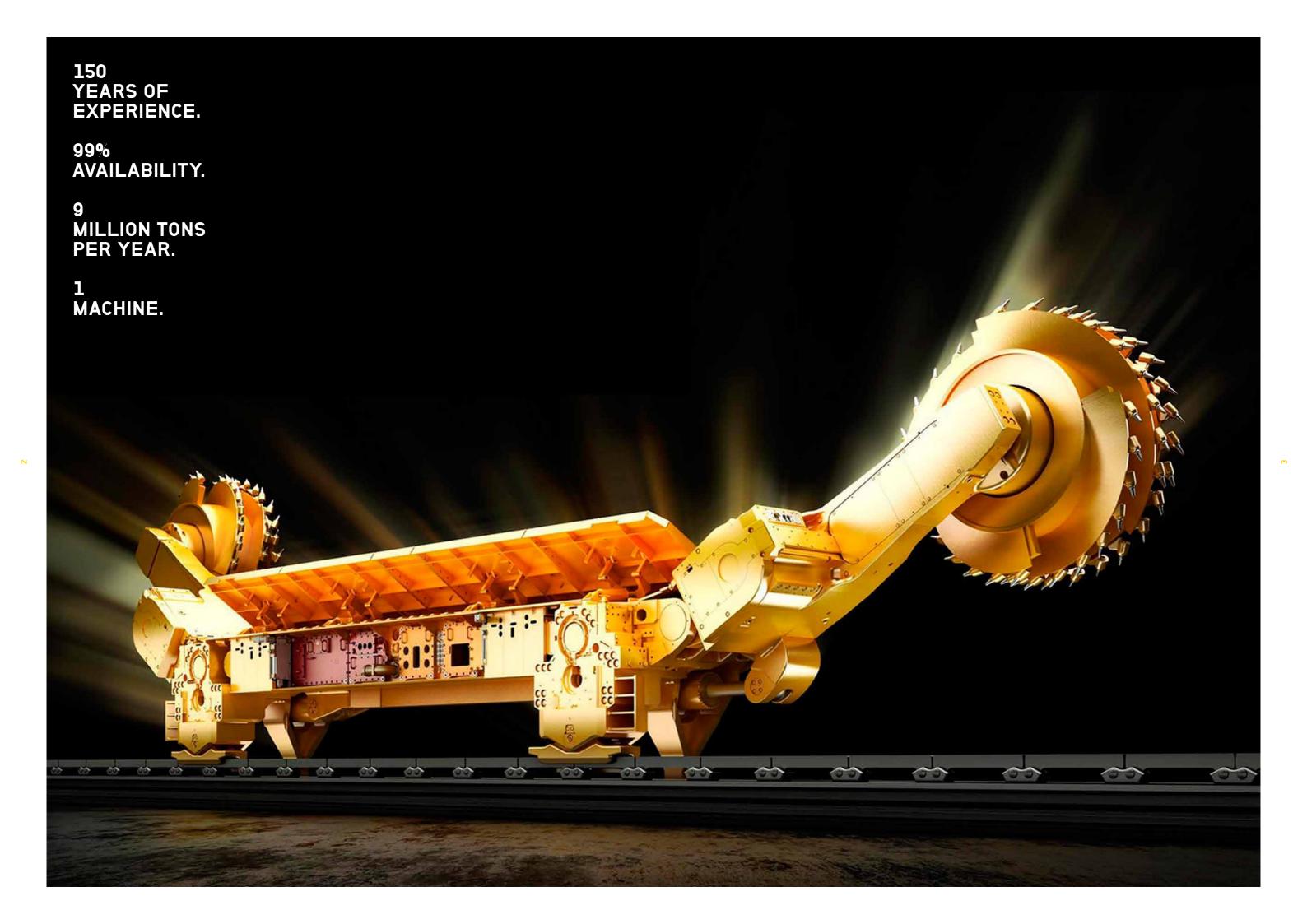
EXPERIENCE HAS NO SUBSTITUTE







WELL AHEAD IN UNDERGROUND MINING

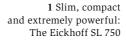
Eickhoff and the mining industry are inextricably linked. Components for underground use were among the first products of the company - and when Europe's first bar coal cutter was put into operation as a complete Eickhoff system as early as in 1914, a virtually unique success story started in underground mining. So it did not take long until Eickhoff coal mining machines were exported to all parts of the world, with an initial bulk order coming in from Russia in 1926. And it was in the middle of the 70's that Eickhoff was the first Western supplier to be approved for mining equipment in China.

From the very beginning, the Eickhoff engineers have dedicated their extensive experience and deep passion to the development of better and better machines with ever-increasing efficiency and reliability. By doing so, the limits of feasibility are often being redefined as is the case with the maximum cutting height of the shearer loaders: In 2001, the commissioning in South Africa and China of two shearer loaders designed for a cutting height of 5.5 m, was a world record. The year 2007 saw the initial operation of the Eickhoff SL 1000 with a cutting height of as much as 6 m. Meanwhile, a shearer loader for 7.2 m is operating at Bulianta Colliery in China which is, of course, another world premiere. And very soon the Eickhoff SL 1000 for a cutting height of 8.6 m will be put into operation - yet another world record!

Eickhoff underground mining machines are known for their robust and reliable design and excel by their quality in day-to-day operation.

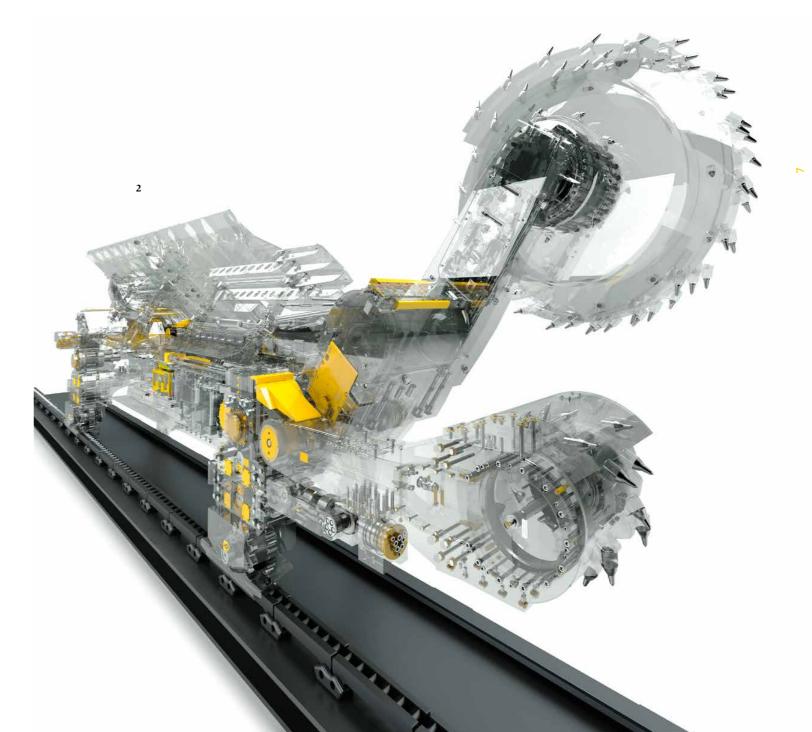
They are more powerful, offer higher availability rates and have a significantly longer life than competing products. All that translates into production records. Shangwan Colliery in China, for instance, recorded a monthly production rate of over one million tons of coal as early as in 2003. An Eickhoff machine is also a record holder in Australia: Here again, an SL 750 shearer loader produced an output rate of more than one million tons of coal at Oaky North Colliery.

Apart from high reliability it is the continuous innovations which contribute to the non-stop setting of new production records and make the Eickhoff shearer loaders more and more efficient. The EiComatik system, for example, originally controlled the shearer loader speed in relation to the cutter motor load. EiControl initiated the start of automated cutting. And EiCotrack, by the way, is an Eickhoff-invented chainless haulage system for shearer loaders which is meanwhile international standard and comes in multiple versions and designs. These further developments have been, and are, regular award winners.



2 The world's biggest shearer loader: The Eickhoff SL 1000





CUSTOMER PROXIMITY OUT OF PASSION

Uncompromisingly, promptly and directly - we maintain a service network of more than 200 specialists to ensure optimal service for your shearer loader or continuous miner. This highly qualified and globally active team provides you, among other things, with the following services:

If you require service support, our engineering service staff is ready to consult you directly, extensively and competently. They furthermore devise service concepts for optimizing the availability of your machines using means such as production data reporting or condition monitoring systems for preventive maintenance and early damage detection. This obviously also encompasses the life cycle management and consideration of the spare parts inventories.

We are there for you on site, from commissioning through to training and troubleshooting. And also when it comes to repairs on the surface of the mine, you can count on our experienced service staff to support you with their high-grade repair services in order to achieve optimal availability even for used and overhauled machines.

We perform repairs to your component parts and/or complete machines at our service workshop in Bochum and at several sites of our subsidi-

A wide variety of further services, including the periodic major overhauling of your machines, round off our portfolio.



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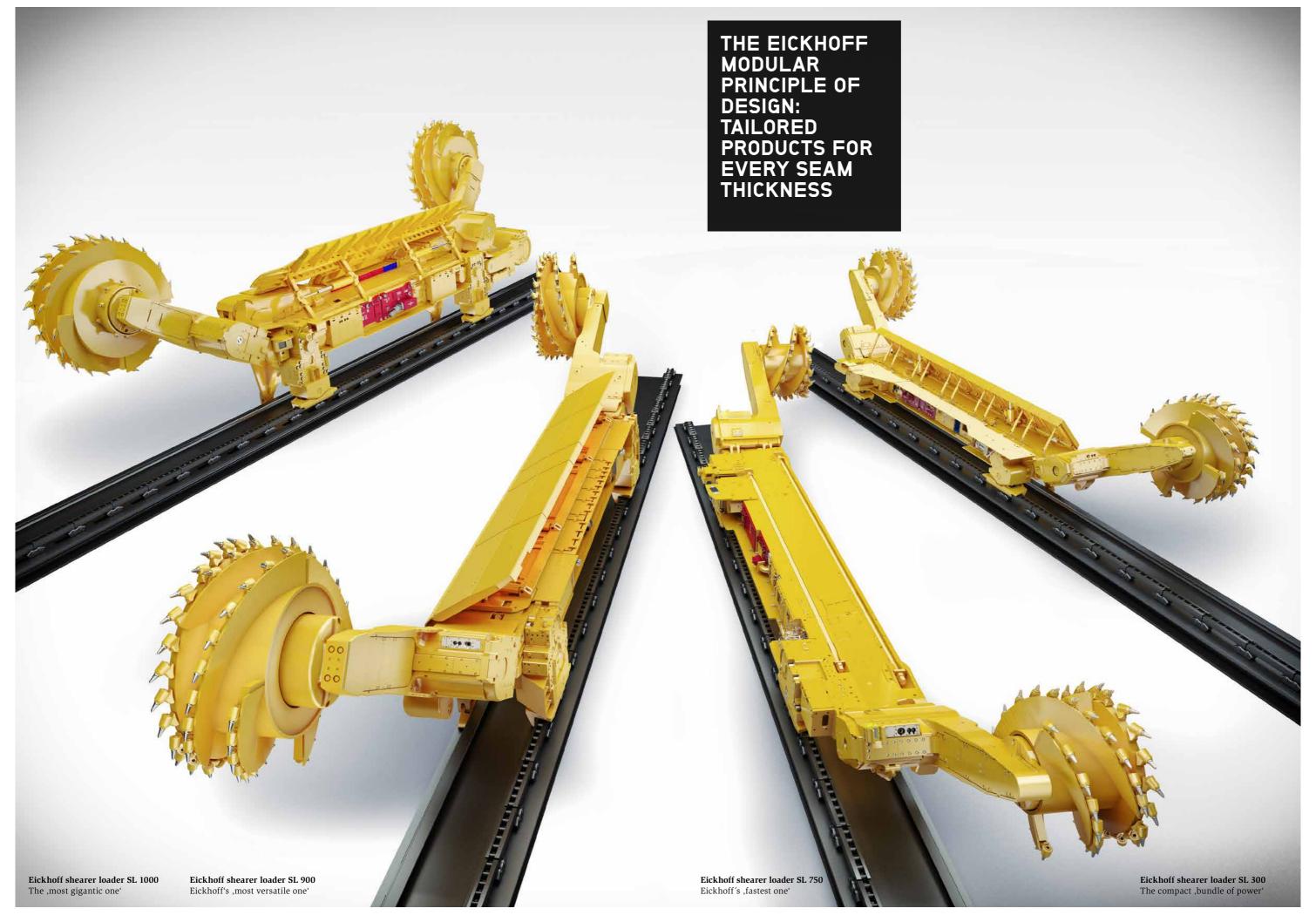
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Eickhoff team providing customer service

2 Well distributed: Eickhoff on five continents



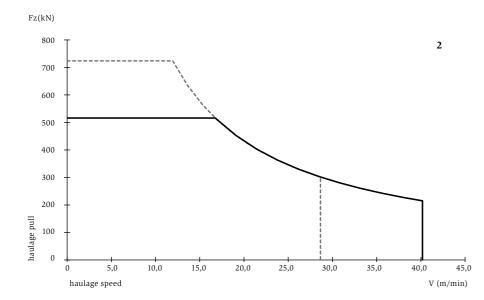


EICKHOFF SHEARER LOADER SL 300

Highest power density in the smallest of space: The Eickhoff SL 300 has been firmly established in the international market for over 20 years now. Designed as a mining machine for thin to medium-thick seams, it was upgraded time and time again with the latest innovations over the years. Its original cutter motor power was 2x220 kW, combined with 2x35 kW DC haulages. Thanks to its consistent further development, its power could meanwhile be increased to 2x480 kW for the cutter motors and to 2x90 kW for the AC haulage motors.

The great thing here is that even though the total installed power has been more than doubled since its early days, the original machine concept providing for compactness in size has been maintained. This was made possible by implementing state-of-the-art production techniques into the Eickhoff gearboxes and by using the meanwhile available, more efficient, smaller electrical components specifically designed for underground use. The Eickhoff SL 300 is in operation worldwide and consistently achieves production rates of 600,000 tons a month.

- The compact ,bundle of power' from Eickhoff
- For thin to medium-thick seam mining
- With a slim machine body and high cutting power



1 The Eickhoff SL 300

2 Haulage pull/speed diagram: Power combined with speed



Technical details



Cutting range 1.6 - 4.0 m



Total weight 40 - 55 tons



Voltage/frequency 3,300 V/50 Hz



Length 12,100 - 13,100 mm



Total installed power 1,158 kW



width 2,500 – 3,300 mm



Cutter drum speed 46 - 56 rpm



Height 1,100 – 1,950 mm



Max. haulage speed 40 m/min



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Technical details



Cutting range 2.5 – 6.0 m



Total weight 80 - 120 tons



Voltage/frequency 3,300 V/50 Hz



Length 11,900 – 14,000 mm



Total installed power 2,015 kW



3,000 - 3,500 mm



Cutter drum speed 23 – 32 rpm



Height 2,000 – 2,700 mm



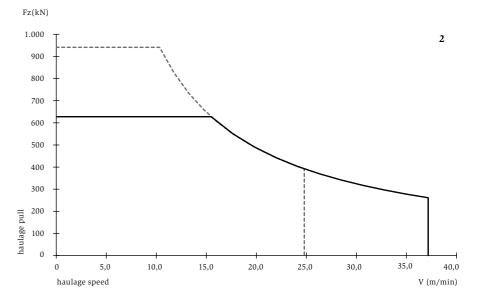
Max. haulage speed 37 m/min

EICKHOFF SHEARER LOADER SL 500

One of the outstanding examples of German engineering: The Eickhoff SL 500 has been a steady peak performer in the international hard coal mining industry for nearly two decades. Introduced to the mining world in 1994, the SL 500 was originally designed with a total installed power of 1,130 kW. Nowadays, it comes with an impressive 2,015 kW and is thus ideally suited also for today's most demanding underground conditions. Owing to its constantly high availability, the Eickhoff SL 500 has earned a worldwide reputation as a ,real workhorse'.

Monthly production rates of one million tons of coal are nothing unusual for this shearer loader. Its remarkably high reliability continues to make it the number one choice for energy giants in China and Russia. Operators value the characteristic Eickhoff underframe concept while investors appreciate its high profitability. In this way the Eickhoff SL 500 has set the standards for modern high-performance mining for 20 years already.

- The legendary ,workhorse' from Eickhoff
- For medium-thick to thick seam mining
- With the characteristic underframe concept and high profitability



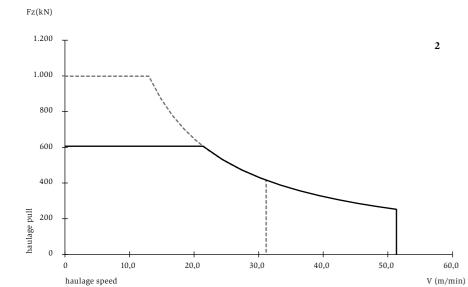
- 1 The Eickhoff SL 500
- 2 Haulage pull/speed diagram: Power combined with speed

EICKHOFF SHEARER LOADER SL 750

,Breeding refinement', made by Eickhoff: Here, the power of the SL 500 and the compactness of the SL 300 are united in one machine. This is how the Eickhoff SL 750 was born – a machine with a body just slightly larger than that known from the SL 300 and with an installed power which could formerly only be realized on bigger shearer loaders.

The Eickhoff SL 750, having been put into operation in US high-performance longwall systems for the first time in 2006, received a throughout positive feedback on its use. And also the subsequent worldwide installation of further machines of this type fulfilled all expectations by far. According to the unanimous opinion of the customers, higher production rates are achieved more economically when using the Eickhoff SL 750 shearer loader.

- The .fastest' one from Eickhoff
- For thin to medium-thick seam mining



1 The Eickhoff SL 750

2 Haulage pull/speed diagram: Power combined with speed



Technical details



Cutting range 1.8 - 4.8 m



Total weight 70 - 80 tons



Voltage/frequency 3,300 V/50 Hz



Length 13,900 - 14,900 mm



Total installed power 1,894 kW



wiath 2,700 - 3,400 mm



Cutter drum speed 32 - 50 rpm



Height 1,250 – 2,050 mm



Max. haulage speed 51 m/min



Technical details



Cutting range 2.4 – 6.0 m



Total weight 90 – 130 tons



Voltage/frequency 3,300 V/50 Hz



Length 15,200 - 15,900 mm



Total installed power 2,554 kW



3,100 – 3,600 mm



Cutter drum speed 29 - 41 rpm



Height 1,850 – 2,700 mm



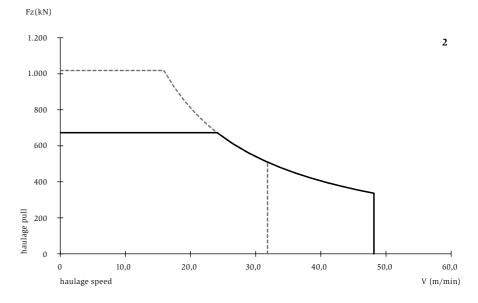
Max. haulage speed 48 m/min

EICKHOFF SHEARER LOADER SL 900

The next leap in evolution: With the new SL 900 shearer loader, Eickhoff increases the production rates up to the absolute maximum. This high-performance mining machine combines the compact dimensions of the SL 750 with the staggering power of the SL 1000. Thanks to the implementation of state-of-the-art design and production techniques, a machine with impressive properties could be developed and constructed. As a result, the Eickhoff SL 900 excels by high flexibility in varying seam thicknesses ranging from 2.4 to 6.0 m - and all that along with an installed total power of more than 2,500 kW.

The Eickhoff SL 900 thus covers a wide spectrum of cutting ranges while the excellent power reserves provide enormous potential for increased production rates.

- The ,most versatile one' from Eickhoff
- For a wide range of seam thicknesses



- 1 The Eickhoff SL 900
- 2 Haulage pull/speed diagram: Power combined with speed

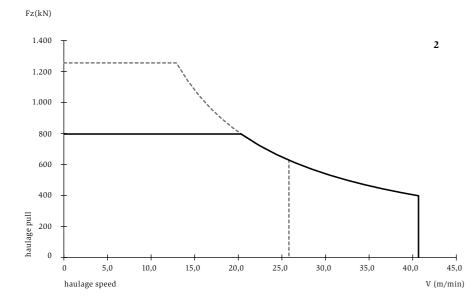
EICKHOFF SHEARER LOADER SL 1000

A class of its own: Equipped with a total installed power of 2,800 kW, the Eickhoff SL 1000 is specifically designed to achieve peak production rates at seam thicknesses of up to 8.6 m. But also customers with seams as thin as 3.0 m can profit from the modular design of the SL 1000 given that the machine with its exceptional cutting power can be installed in thinner seams as well by just changing a few minor components. Furthermore, the maximum tunnel clearance underneath the machine body leaves enough space for even the biggest coal lumps to pass smoothly.

The Eickhoff SL 1000 was presented to the world market early in 2007 and put into initial operation by Shenhua Energy, a Chinese coal company.

The customer's many years of experience with the Eickhoff SL 500 operating under harsh cutting conditions were implemented into the development of the SL 1000 for ultra-thick seam mining. The result: The most powerful shearer loader of the world!

- The ,most gigantic one' from Eickhoff
- The world's most powerful shearer
- For mining seam thicknesses of up to 8.6 m



1 The Eickhoff SL 1000

2 Haulage pull/speed diagram: Power combined with speed



Technical details



Cutting range 3.0 - 8.6 m



Total weight 110 – 215 tons



Voltage/frequency 3,300 V/50 Hz



Length 15,200 – 17,300 mm



Total installed power 2,800 kW



Width 3,400 - 4,100 mm



Cutter drum speed 29 - 41 rpm



Height 2,500 – 4,150 mm



Max. haulage speed 41 m/min ~

INNOVATIVE TECHNOLOGY WITH SMART SENSORS

Power meets safety: The newly developed Eickhoff EiControlPlus shearer loader automation concept is the first system to make the idea of automated longwall operation come true. The human operator can completely focus on the monitoring functions in a safe and unencumbered environment. To this end the machine is equipped with sensors which are capable of ,seeing', ,hearing' and ,feeling' – a genuine revolution. The Eickhoff EiControlPlus system is considered as the ,smartest' shearer loader automation concept worldwide.

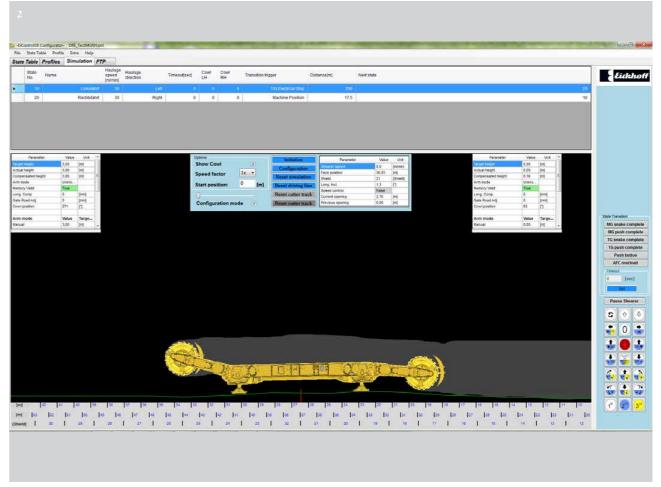
The Eickhoff EiControlPlus system is therefore at the forefront of a development which will enable fully autonomous mining systems in the future. The operators will then be relieved from the active control tasks in the highly stressful surroundings of the machine and can focus, from the mine control centre, on monitoring and optimization of the system.

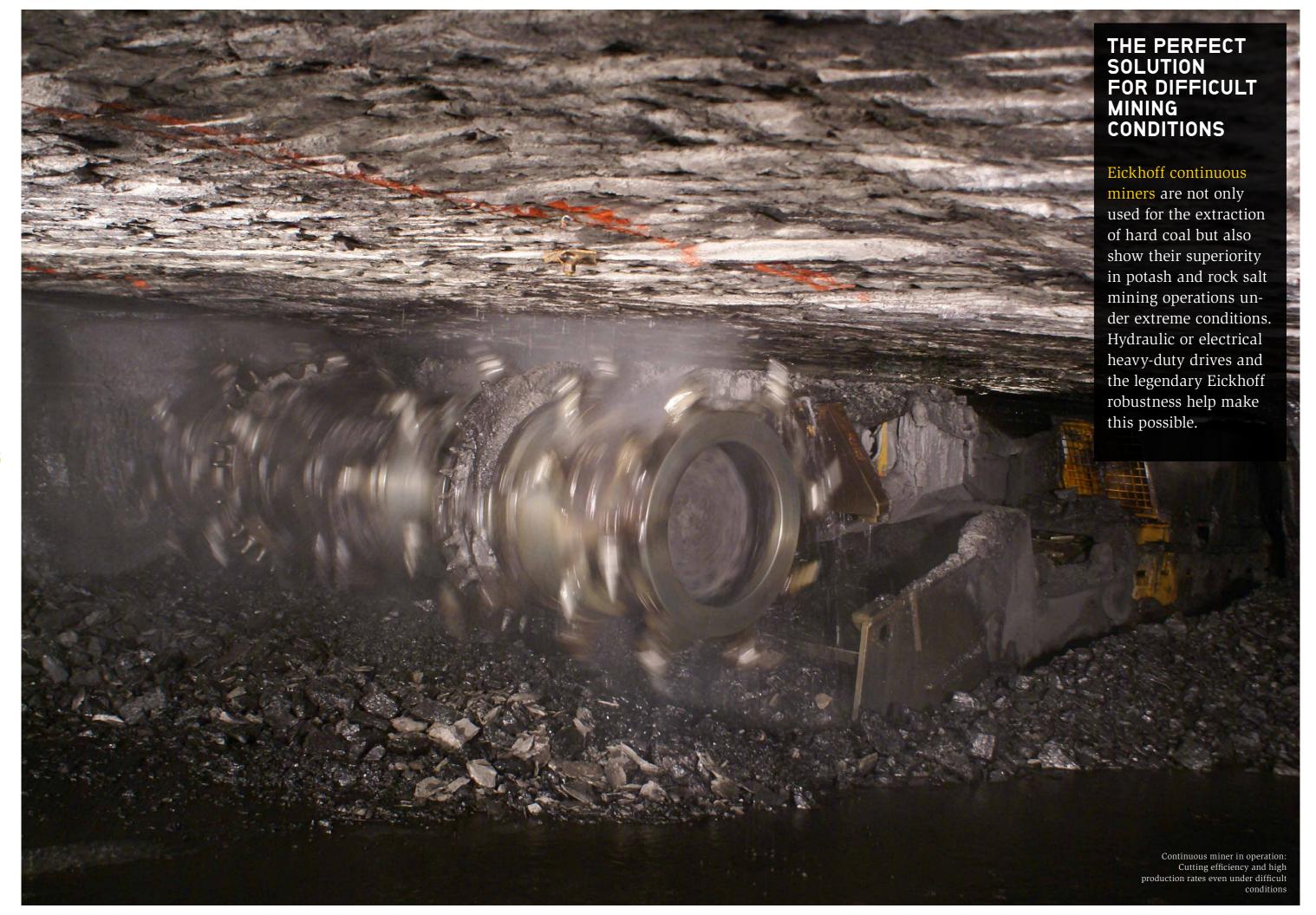
One essential feature of the system is the powerful and transparent communication structure between the machine and the mine control centre via which all relevant information is transferred online through redundant and compatible communication paths. This unique holistic approach to shearer loader automation delivers the user considerable advantages in terms of sustainable extraction of raw material, and of hard coal in particular.

1 Power meets safety: The Eickhoff shearer loader automation system EiControlPlus

2 Screenshot of the EiControl SB configurator







CONTINUOUS MINERS

Also the Eickhoff continuous miner portfolio sets itself high standards: Customers from the mining industry expect a functioning technology without compromise – and Eickhoff Mining Technology supplies the appropriate mining machines for the most demanding coal and potash mining applications all around the globe.

The name of Eickhoff is synonymous with reliability cast in steel – designed, tested and manufactured in Bochum. From the software, castings and weldments via the heavy-duty gearboxes through to the characteristic honey-yellow paint – the proportion of in-house manufacturing of our continuous miners is worldwide second to none in this product segment.

The benefits for the mine operators and users are obvious – utmost control over manufacturing processes, shortest routes to decision-making and individual machines perfectly tailored to the specific customer requirements. The many years of experience of the Eickhoff Group in the manufacture of high-performance machines for the underground mining industry were fully implemented into the development of the continuous miners. This results in products which consistently give utmost performance – cut by cut.

In order to ensure all-time reliable and cost-effective underground production, roof bolters and drillers, hydraulic and electrical traction systems as well as leading-edge control concepts are among the many advantages of the Eickhoff continuous miners – convincing machines with unstoppable power.

- For coal, potash and rock salt mining
- For a wide range of varying seam thicknesses
- Available with electrical or hydraulic traction systems
- Offers great flexibility with a compact and modular design

1 Eickhoff CM2H-30P – for potash mining

2 Eickhoff CM2H-37 – for coal mining





Technical details

	1	<u>^</u>		$ \longleftrightarrow $	\emptyset	$\overline{\downarrow\downarrow\downarrow}$
	Cutting height	Machine weight	Machine body, W x H	Cutting width	Drum diameter	Ground pressure
CM2H-30	1.4-3.0 m	74 tons	3.05 x 1.20 m	3.50-3.65 m	1.2 m	200 kPa
СМ2Н-37	1.6-3.7 m	74 tons	3.05 x 1.20 m	3.50-3.65 m	1.2 m	200 kPa
СМ2Н-38	1.8-3.8 m	82 tons	3.05 x 1.30–1.50 m	3.50-3.65 m	1.2 m	200 kPa
СМ2Н-45	2.2-4.5 m	82 tons	3.05 x 1.30-1.50 m	3.50-3.65 m	1.2 m	200 kPa

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